

Hydrothermal Synthesis and Characterization of Sodium Ditungsten Triphosphate

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Sodium ditungsten triphosphate has been synthesized hydrothermally from the $\text{Na}_2\text{O}-\text{TiO}_2-\text{P}_2\text{O}_5-\text{P}_2\text{O}_5-\text{H}_2\text{O}$ system, and characterized by X-ray powder diffraction and Raman and IR spectroscopy.

$\text{NaTi}_2(\text{PO}_4)_3$, which has a NASICON-type structure (space group $R\bar{3}c$) with a three-dimensional network of PO_4 tetrahedra corner-shared with TiO_6 octahedra, has been prepared previously by melting together NaPO_3 and TiO_2 ,¹ and by other solid-state reactions.² However, there have been no

reports of a hydrothermal synthesis. We report here a novel method, hydrothermal crystallization, for the synthesis of $\text{NaTi}_2(\text{PO}_4)_3$.

Hydrothermal crystallization of $\text{NaTi}_2(\text{PO}_4)_3$ was carried out in a stainless steel autoclave with a Teflon liner under

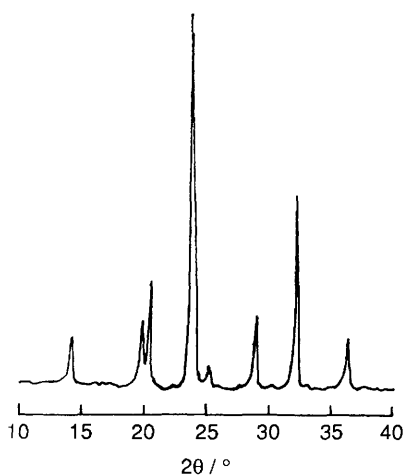


Figure 1. X-Ray powder diffraction pattern of the product.

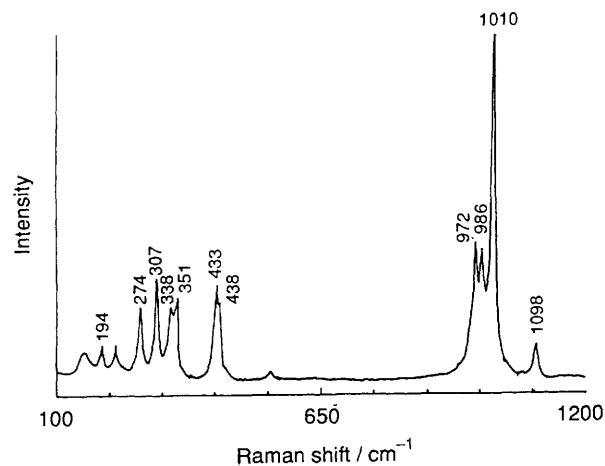


Figure 2. Raman spectrum of the product.

autogenous pressure. TiO_2 (anatase), 85% orthophosphoric acid, and NaOH solution (2 M), a mineralizer, were mixed in the molar ratio 4 Na_2O : 0.5 TiO_2 : 12 P_2O_5 in the Teflon liner. The autoclave was sealed and heated in an oven at 250 °C for 5–7 days. After cooling, the product was filtered, washed with distilled water, and dried at ambient temperature. The crystalline product was identified by means of X-ray powder diffraction and IR and Raman spectroscopy.

The X-ray powder diffraction pattern of the product (Figure 1), recorded with a Rigaku D/MAX-III A diffractometer using $\text{Cu-K}\alpha$ ($\lambda = 1.5418$) radiation, is similar to that of $\text{NaTi}_2(\text{PO}_4)_3$ obtained from solid-state reactions by others.³ The product is free of TiO_2 and other impurities. The Raman spectrum (Figure 2) was recorded on a Ramanor SPEX 1403 double spectrometer with an argon-ion laser (488.0 nm line, 100 mW). The spectrum is unique and quite characteristic of $\text{NaTi}_2(\text{PO}_4)_3$ ⁴ with a strong peak at 1010 cm^{-1} , and weaker peaks at 432–194 cm^{-1} . The IR spectrum shows absorption bands at 500–660 cm^{-1} and 900–1200 cm^{-1} , which are attributed to PO_4 bending and stretching vibrations. The absorptions at 1645 and 3450 cm^{-1} could be assigned to the vibrations of water and $(\text{OH})^-$,¹ respectively.

DTA–TG (differential thermal analysis–thermogravimetric analysis) shows that $\text{NaTi}_2(\text{PO}_4)_3$ synthesized hydrothermally was stable at 1200 °C. TG curves show that 7.8% of the weight

is lost continuously when the sample is heated from room temperature to 1200 °C. After heating, the water bands disappear in the IR spectrum. Therefore it seems that $\text{NaTi}_2(\text{PO}_4)_3$ synthesized hydrothermally contains a small amount of water which is probably zeolitic in nature.⁵

In summary, a new method for the synthesis of $\text{NaTi}_2(\text{PO}_4)_3$ by hydrothermal crystallization is reported. The product is the same as that of the solid-state reaction and contains a little zeolitic water.

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